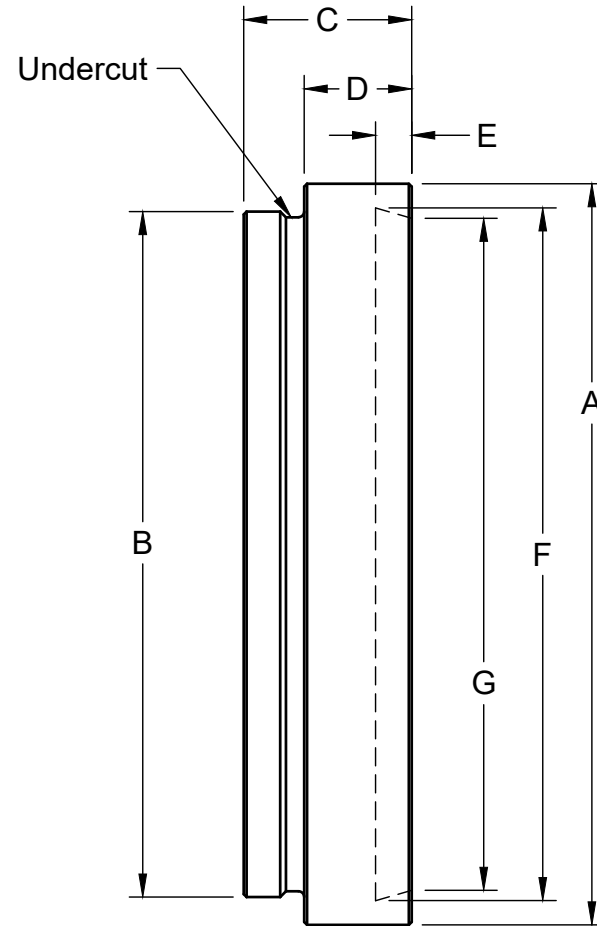


Contact Info:

Company _____
 Contact Person _____
 Phone # _____
 Email _____

Part Number for this Plate _____
 Description _____
 Qty to Quote or Order _____
 Material: ___4140PH___H13HT___440/17-4SS
 Other Mat specify _____
 What Size(s) are the holes? _____
 Can You email a picture of the hole pattern along
 with this form?
 A(Major OD) _____ B(Minor OD) _____
 C (Thickness) _____ D(Shoulder) _____
 E(Depth SPR) _____ F(SCR Dia) _____
 G(normally same or .06-.120 larger than G) _____
 Undercut Yes/No _____

If no Screen Pack Recess (SPR) strike through
 EFG - If SPR is a groove for snap ring please
 specify Ring or groove.
 Undercut is optional - keeps tool radius from
 interfering with the plate bottoming in the screen
 changer pocket.



PROJECT

Custom Step Plate Spec Sheet

TITLE

Email to: Info@AlphaWireEDM.com
 Questions: 715-839-8860
 AlphaWireEDM.com

APPROVED	SIZE	CODE	DWG NO	REV
CHECKED	A		AWEDM-DWG-STP	0
DRAWN	Givan Mack	4/6/2023	SCALE 1:1	WEIGHT
			SHEET 1/1	